



AICrNX Coated

### Variable Index, 5-Flute, Chip Control, Square & Corner Radius, 40° Helix

Cutter ø	Decimal Equiv	Flute Length	OAL	Corner Radius	Shank ø	AICrNX Coated Part #
1/2	.5000	2-1/8	4	—	1/2	<a href="#">REX5910</a>
1/2	.5000	2-1/8	4	.015	1/2	<a href="#">REX5911</a>
1/2	.5000	2-1/8	4	.030	1/2	<a href="#">REX5912</a>
1/2	.5000	2-1/8	4	.060	1/2	<a href="#">REX5913</a>
1/2	.5000	2-5/8	5	—	1/2	<a href="#">REX5915</a>
1/2	.5000	2-5/8	5	.015	1/2	<a href="#">REX5916</a>
1/2	.5000	2-5/8	5	.030	1/2	<a href="#">REX5917</a>
1/2	.5000	2-5/8	5	.060	1/2	<a href="#">REX5918</a>
1/2	.5000	3-1/4	6	—	1/2	<a href="#">REX5920</a>
1/2	.5000	3-1/4	6	.015	1/2	<a href="#">REX5921</a>
1/2	.5000	3-1/4	6	.030	1/2	<a href="#">REX5922</a>
1/2	.5000	3-1/4	6	.060	1/2	<a href="#">REX5923</a>
5/8	.6250	2-1/8	4	—	5/8	<a href="#">REX5925</a>
5/8	.6250	2-1/8	4	.030	5/8	<a href="#">REX5927</a>
5/8	.6250	2-1/8	4	.060	5/8	<a href="#">REX5928</a>
5/8	.6250	2-5/8	5	—	5/8	<a href="#">REX5930</a>
5/8	.6250	2-5/8	5	.030	5/8	<a href="#">REX5932</a>
5/8	.6250	2-5/8	5	.060	5/8	<a href="#">REX5933</a>
5/8	.6250	3-1/4	6	—	5/8	<a href="#">REX5935</a>
5/8	.6250	3-1/4	6	.030	5/8	<a href="#">REX5937</a>
5/8	.6250	3-1/4	6	.060	5/8	<a href="#">REX5938</a>
3/4	.7500	2-3/8	5	—	3/4	<a href="#">REX5940</a>
3/4	.7500	2-3/8	5	.030	3/4	<a href="#">REX5942</a>
3/4	.7500	2-3/8	5	.120	3/4	<a href="#">REX5944</a>
3/4	.7500	3-1/4	6	—	3/4	<a href="#">REX5945</a>
3/4	.7500	3-1/4	6	.030	3/4	<a href="#">REX5947</a>
3/4	.7500	3-1/4	6	.120	3/4	<a href="#">REX5949</a>
3/4	.7500	4-1/8	7	—	3/4	<a href="#">REX5950</a>
3/4	.7500	4-1/8	7	.030	3/4	<a href="#">REX5952</a>
1	1.0000	2-5/8	5	—	1	<a href="#">REX5955</a>
1	1.0000	2-5/8	5	.030	1	<a href="#">REX5957</a>
1	1.0000	3-1/4	6	—	1	<a href="#">REX5960</a>
1	1.0000	3-1/4	6	.030	1	<a href="#">REX5962</a>
1	1.0000	4-1/4	7	—	1	<a href="#">REX5965</a>
1	1.0000	4-1/4	7	.030	1	<a href="#">REX5967</a>

NOTE: Square Tools will not cut a true square corner due to an edge prep which strengthens the cutting edge.



Tolerances	Diameter	Shank	Radius
Fractional	+0.000, -0.002	h6	+0.0015, -0.0015

For specific shank tolerance information please see [page 200](#).



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